



Suppliers To The World Of
Quality Bellows

EXPANSION BELLOWS



RESOURCES:

SUPERVISORS (Quality / Production)	:04
OPERATORS	:20
WELDERS	:12
FITTERS	:08
HELPERS	:25
ADMINISTRATION PERSONNEL	:06

MACHINERY:

Sr.	Machinery	Capacity	Type	Qty.
1.	Press	100 Ton	Hydraulic	01
2.	Press	250 Ton	Hydraulic	01
3.	Press	600 Ton	Hydraulic	01
4.	Press	1000 Ton	Hydraulic	01
5.	Plate Bending	2500 Wide x 40 Thickness	Motorized	01
6.	Pipe Rolling	6" NB	Motorized	01
7.	Pipe Rolling	1/2 NB to 5NB	Motorized	01
8.	Tube Bending	1/2 NB to 1 1/2 "NB	Motorized	01
9.	Material Handling	5.0 MT Crane	E.O.T	02
10.	CS Welding	400 AMP	SMAW	04
11.	SS Welding	400 AMP	TIG (Argon)	01
12.	Plasma Cutting (for SS)	55mm thickness (Water Cooled Torch)	Air Plasma	01
13.	Pipe Cutting	Up to 12 Inch Pipe Diameter	Abrasive Cut Off	01

AREA:

TOTAL FACTORY AREA	: 50,000 SQ. FEET
TOTAL SHOP FLOOR AREA	: 30,000 SQ. FEET

We are approved by Third Party Inspection Agencies like :

- **Lloyd's Register Of Industrial Services**
- **Bureau Veritas**
- **TUV**
- **BAX COUNSEL**
- **Humphreys & Glasgow India Ltd.**
- **S.G.S**

RANGE OF MATERIAL:

Carbon Steel
Stainless Steel
Low Alloy Steel

SIZE RANGE

Expansion Bellows	Inside Diameter	Thickness
Cold Form	400 to 5800 mm	5 to 36 mm
Hot Form	400 to 5800 mm	5 to 60 mm

Our major "U" Stamp Clients are:

Larsen & Toubro
Godrej & Boyce

Major Countries of Exports:

Singapore
Malaysia
Indonesia
Dubai



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